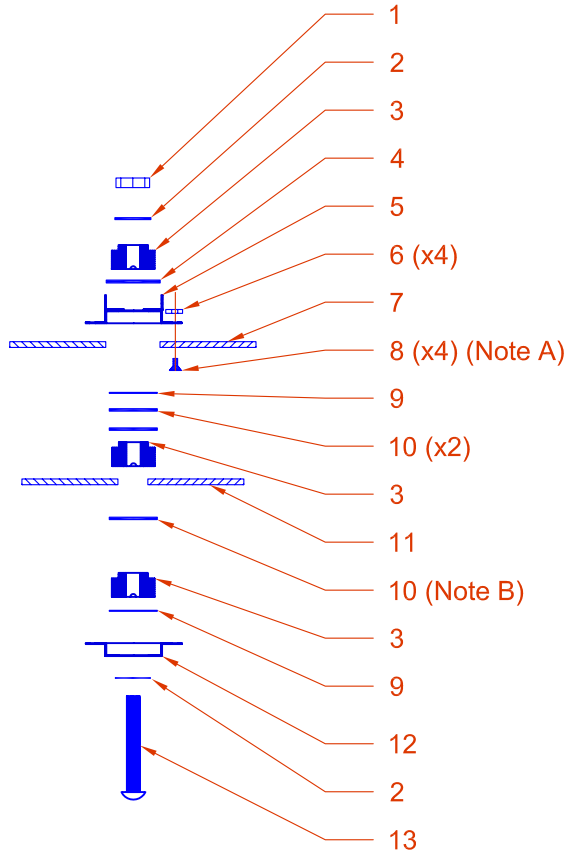


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	REV B	Changed item 8 from 504074 to 504073 (10/5/05)		
	REV C	Changed all washers to precision (7/25/08)		



Grid Assembly Stack  
(Collimated)

Item	Description	Part No.
1	6-32 Nut	504082
2	No 6 Washer 0,015"T	504284
3	No 6 Male Insulator	504008
4	Washer 0,312" ID x 0,025"T	504632
5	Hat-Cup	504253
6	0-80 Nut	504071
7	Screen Grid	504430
8	0-80 Screw	504073
9	Washer, Precision, 0,010"T	504286
10	Washer, Precision, 0,025"T	504287
11	Accel Grid	504429
12	No 6 Hat	504024
13	6-32 SL Screw	504080

Note A: For one stack, substitute 504216 for attachment to screen strap.  
 Note B: For one stack, the Accel electrical strap is inserted.



(970) 663-6988

1714 Topaz Dr. Unit 110  
 Loveland, CO 80537

Unless otherwise stated tolerances are +/- 0.005". Do not scale drawing. Remove all burrs. All threads are CLASS 2.

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DRAWN: BWB CAD: BWB		SIZE	FSCM NO.	DWG NO.	REV
				504431 - 15 cm G ASM	C
SCALE 1:2		Date: 6/16/05		SHEET 1 of 1	