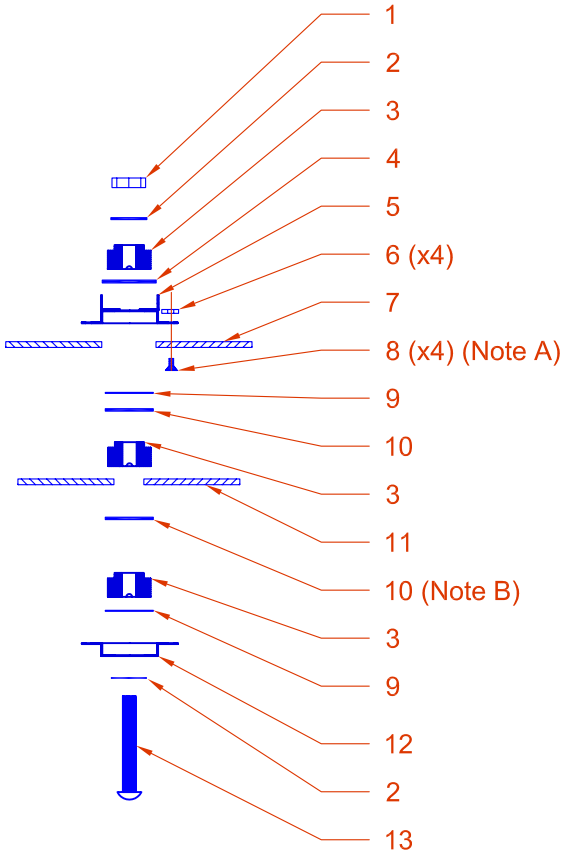


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

REV B: Reduced Item 10 from 2 to 1 in Stack. (11/28/05)



Grid Assembly Stack
(Collimated)

Note A: For one stack, substitute 504216 for attachment to screen strap.
 Note B: For one stack, the Accel electrical strap is inserted.

Item	Description	Part No.
1	6-32 Nut	504082
2	No 6 Washer 0,020"T	504089
3	No 6 Male Insulator	504008
4	Washer 0,312" ID x 0,550"OD x 0,025"T	504144
5	Hat-Cup	504253
6	0-80 Nut	504071
7	Screen Grid	504430
8	0-80 Screw	504073
9	Washer, Precision, 0,010"T	504286
10	Washer, Precision, 0,025"T	504287
11	Accel Grid	504429
12	No 6 Hat	504024
13	6-32 SL Screw	504080



(970) 663-6988

1714 Topaz Dr. Unit 110
 Loveland, CO 80537

Unless otherwise stated tolerances are +/- 0.005". Do not scale drawing. Remove all burrs. All threads are CLASS 2.

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DRAWN: BWB CAD: BWB		SIZE	FSCM NO.	DWG NO.	REV
				504548 - 15 cm G ASM	B
SCALE 1:2		Date: 11/17/05		SHEET 1 of 1	