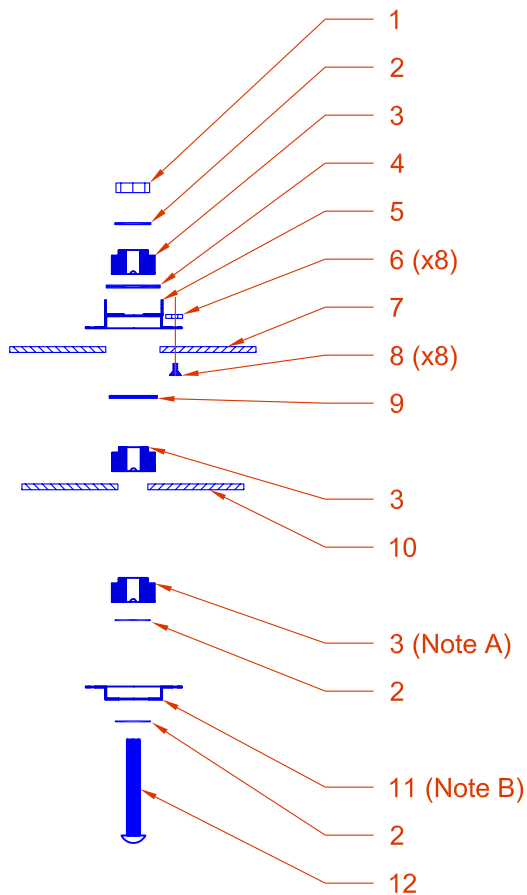



REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



Item	Description	Part No.
1	6-32 Nut	504082
2	Washer, Precision, 0.025"T	504283
3	No 6 Male Insulator	504008
4	Washer 0.312" ID x 0.025"T	504287
5	Hat-Cup	504253
6	0-80 Nut	504071
7	Screen Grid	504018
8	0-80 Screw	504073
9	Washer, Precision, 0.030"T	504632
10	Accel Grid	504017
11	Hat, 0.125" DEEP	504350
12	6-32 SL Screw	504080

Grid Assembly Stack

Note A: For one stack, the Accel electrical tab is inserted.  
 Note B: Attach decel strap 504578 to Accel stack.

 (970) 663-6988 1714 Topaz Dr. Unit 110 Loveland, CO 80537		Unless otherwise stated tolerances are +/- 0.005". Do not scale drawing. Remove all burrs. All threads are CLASS 2.		
		This drawing is the property of Plasma Process Group, Inc. and may not be reproduced or disclosed to others without authorization by Plasma Process Group, Inc.		
SIZE	FSCM NO.	DWG NO.	REV	
		504701 - 11 cm G ASM	A	
DRAWN: BWB CAD: BWB		SCALE 1:2	Date: 2/19/07	
		SHEET 1 of 1		